



Predesigned Solutions

- **Husky® E-Line**
- **Husky® D-Line**
- **Husky® Quadlock**
- **Husky® Tandem**
- **Husky® G-Line**
- **Demag / Van Dorn**
- **Ube Max**
- **Cincinnati / Milacron®**

Features

- **Allen-Bradley CompactLogix®**
 - CompactLogix®
 - AC or DC Motor Control
 - Pressure Monitoring
 - Built-in Temperature Control
 - Advanced core features
 - Integrated sequential valve gates
 - Ethernet
- **Touchscreen HMI**
 - 12.5" Versaview® Industrial PC
 - Recipe Storage
 - Security
 - Integrated RFID Reader
- **Bosch Rexroth HACD®**
 - High speed closed loop control
- **Data Logging**
 - Setpoint Tracking
- **Digital Sensors**
 - Digital position sensors
- **Turnkey Control Solutions**
 - Design & Drawings
 - Installation & Programming
 - Training & Manuals
 - Support

Ube® Toggle Press Solution

In today's competitive marketplace, the Injection molding process requires repeatable clamp motion, injection control, and precise temperature control to manufacture a consistent, cost competitive part. Failure to maintain consistency in any portion of the process will result in a varying part weight, increasing scrap and decreasing machine efficiency. A JVH customized solution provides high speed, closed loop control to maintain the manufacturing consistency and repeatability that is required.

JVH Engineering has designed a controls platform utilizing Bosch Rexroth closed loop controls in conjunction with Rockwell Software® and an Allen-Bradley CompactLogix® system. This platform has been used to create a predesigned solution for UBE® Toggle Press injection molding machines. These tested solutions use the most up to date Allen-Bradley® technology along with customer specified Rockwell Software® to allow for ease of use. All our solutions are designed with the intent of delivering a turnkey control design that allows for full customer manipulation.

Many Ube® Toggle machines are still running on outdated controllers such as PLC-5 Controllers®. These controllers can still work but running machines with outdated controllers can cause many issues. That is where the JVH Engineering controls solution comes in. Purchasing this solution will upgrade the controller, moving your recipe storage from the HMI to your machine's controller, while receiving full service and support from JVH Engineering on all controls needs.

Our solution is comprised of a full control upgrade as well as position sensor replacement and a modernized HMI. Upgrading from the old control system to a new CompactLogix® system will also improve clamp and screw control along with barrel temperature response, creating a more repeatable production process. The Logix based controllers use an enhanced PID algorithm to provide low cost heat/cool loops. JVH's custom configured motion control supplies precise clamp and injection control.

Not only does a JVH control solution provide one of the highest performing systems available today, but we also empower the end user with the tools needed to effectively modify and customize the hardware and software to make the machine control system infinitely flexible and fully scalable.



* For all quotes and support please visit www.jvh.com to fill out the free quote form or email our team at:

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